

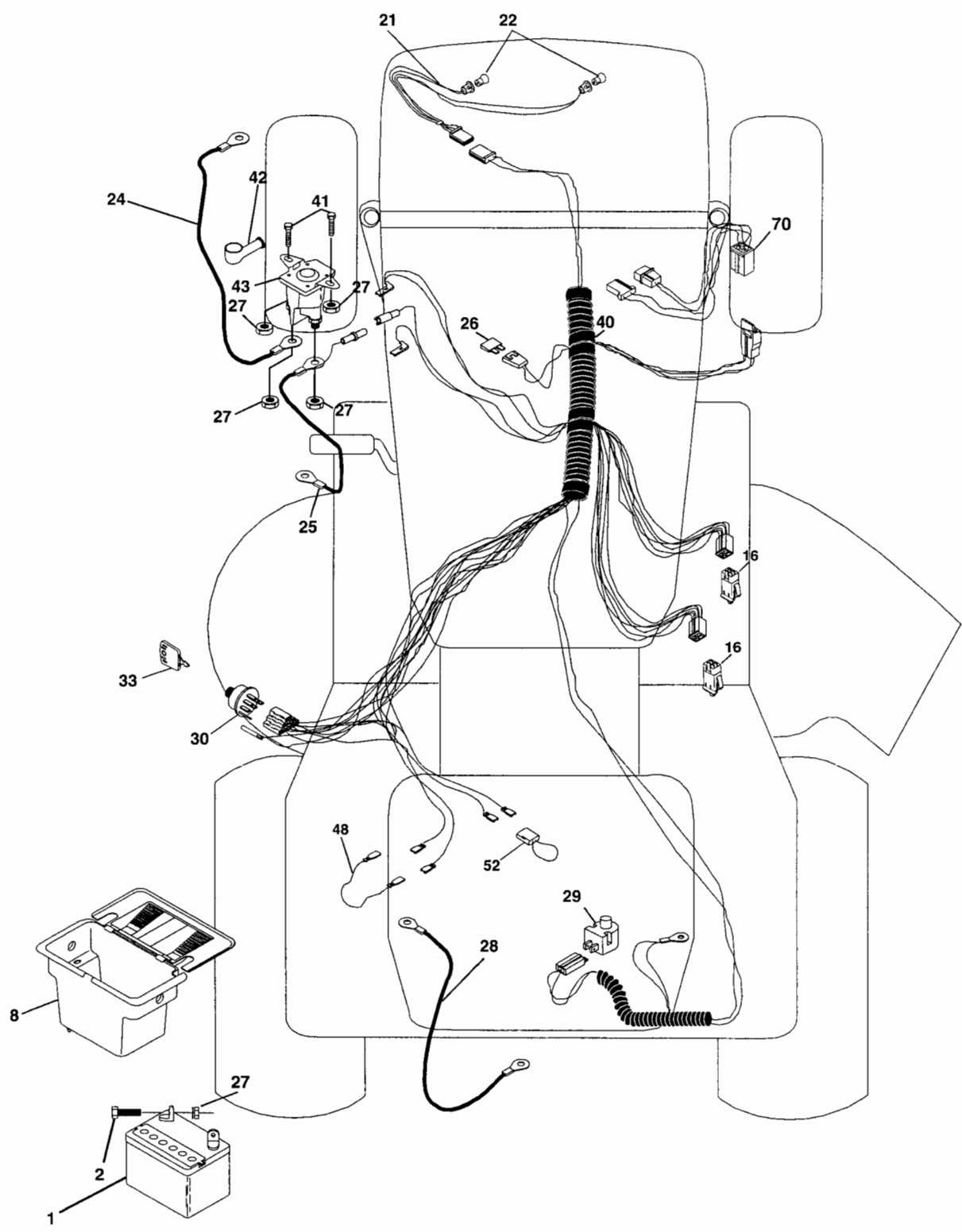
STRATED PARTS BREAKDOWN

ARNARD

5 HP LAWN TRACTOR

DEL NO. BL14542STH (BL14542STHA)

21 00-25

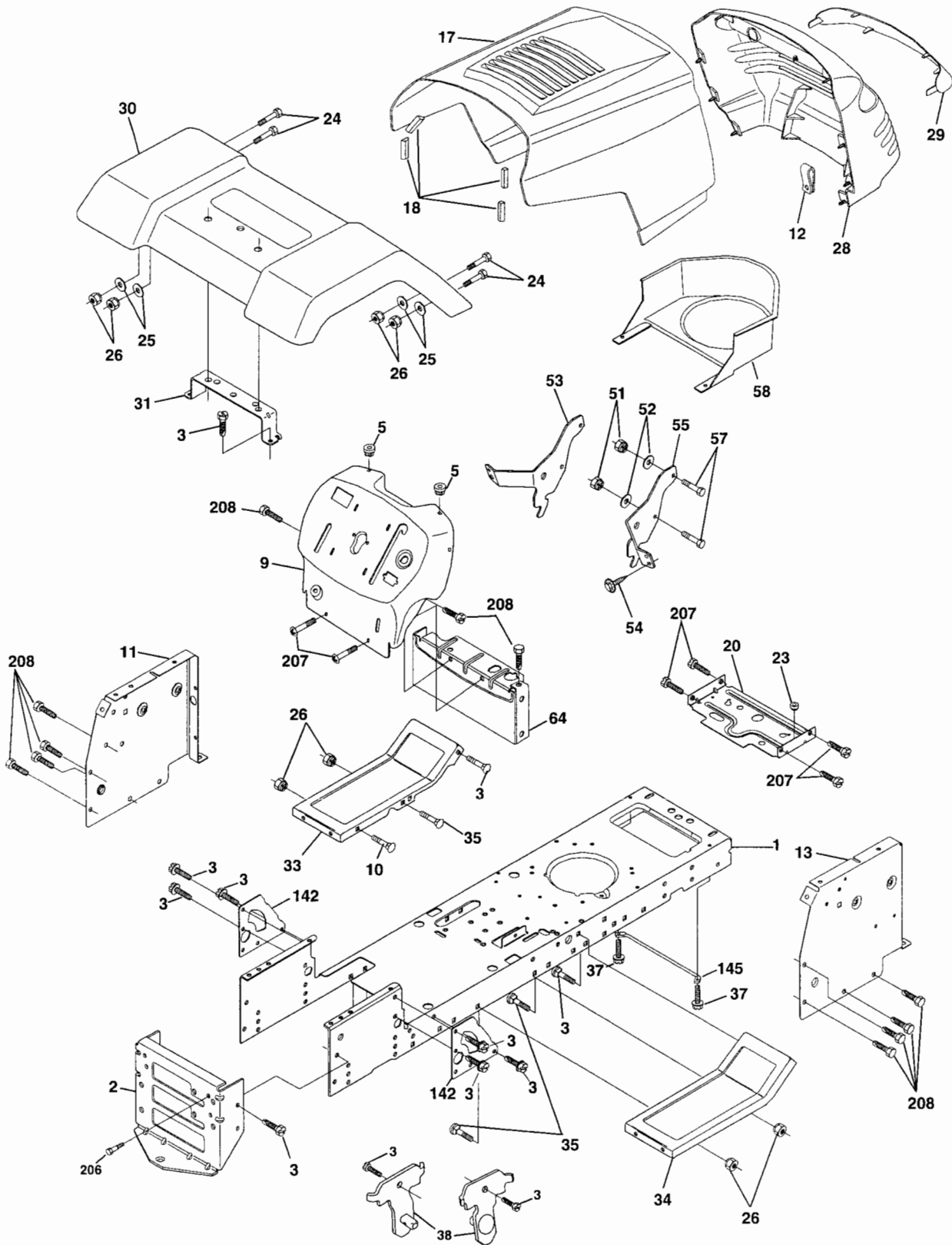


KEY NO.	PART NO.	DESCRIPTION
1	144925	Battery 12 VOLT 25 AMP
2	74760412	Bolt Hex Hd 1/4-20unc x 3/4
8	156417	Case Battery
16	153664	Switch, Interlock Push-In
21	166181	Harness Asm Light W/4152j
22	4152J	Bulb Light #1156
24	4799J	Cable Battery 6 Ga 11" red
25	146147	Cable Battery 6 Ga w/16 wire red
26	166180	Fuse 15 AMP
27	73510400	Nut Keps Hex 1/4-20 Unc
28	4207J	Cable Ground 6 Ga 12" black
29	121305X	Switch Plunger Nc Gray
30	163968	Switch Ign
33	140401	Key Ign
40	170217	Harness Ign Man Cl Am Hm 97
41	71110408	Bolt Blk. Fin Hex 1/4-20 Unc x 1/2
42	131563	Cover Terminal Red
43	145673	Solenoid
48	140844	Adapter Ammeter Rectangular
52	141940	Protection Wire Loop
70	170243	Harness Engine

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

FAIR PARTS

ACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
SSIS AND ENCLOSURES

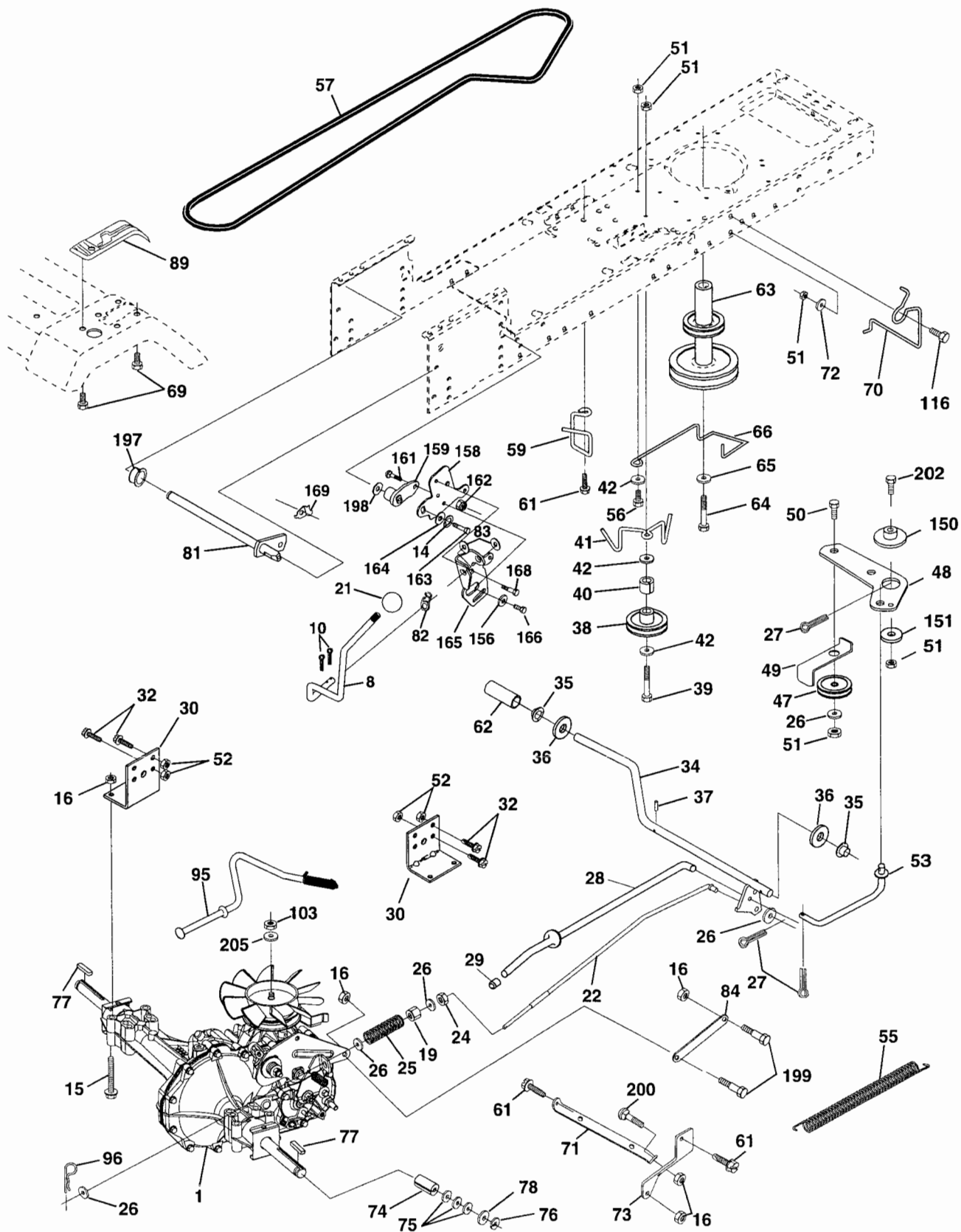


KEY NO.	PART NO.	DESCRIPTION
1	169830	Chassis
2	169061	Drawbar
3	17060612	Screw, 3/8-16 x 3/4
5	155272	Bumper Hood/Dash
9	168336X010	Dash
10	72140608	Bolt, Carriage 3/8-16 x 3/4
11	155927	Panel, Dash, L.H.
12	145660	Clip Tinnerman Grille P/L
13	169117X010	Panel, Dash, R.H.
17	159639X421	Hood Assembly
18	126938X	Bumper Hood
20	156437	Plate Mtg Battery Fuel Tank
23	124028X	Bushing Snap Nyl Blk Fuel Line
24	74780616	Bolt Fin Hex 3/8-16 Unc x 1 Gr 5
25	19131312	Washer 13/32 x 13/16 x 12 Gauge
26	73800600	Nut
28	157428	Grille w/Clips
29	146654X599	Lens, Grille
30	169468X421	Fend/Ftrest Pnt STLT N HLD
31	136619	Bracket, Fender
33	145244X418	Footrest Pnt LH
34	145243X418	Footrest Pnt RH
35	72110606	Bolt Rdhd Sht Sqnk 3/8-16 x 3/4
37	17490508	Screw Thdrol 5/16-18 x 1/2
38	169834	Bracket Asm Pivot Mower Rear
51	73800400	Nut Lock w/Insert 1/4-20 UNC
52	19091416	Washer 9/32 x 7/8 x 16 Ga.
53	144697	Bracket Grille LH
54	161464	Screw Hex Wshd 8-18 x 7/8
55	144696	Bracket Grille RH
57	74780412	Bolt, Fin Hex 1/4-20 UNC x .75
58	150127	Duct Air Engine PL/LT
64	154798	Dash Lower STLT
142	165867	Plate Reinforcement STLT
145	156524	Rod Pivot Chassis/Hood
206	170165	Bolt Shoulder 5/16-18 TT
207	17670508	Screw Thdrol 5/16-18 x 1/2
208	17670608	Screw Thdrol 3/8-16 x 1/2
--	5479J	Plug, Button

NOTE: All component dimensions given in U.S. inches
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FAIR PARTS

ACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
OUND DRIVE



EXHAUST PARTS

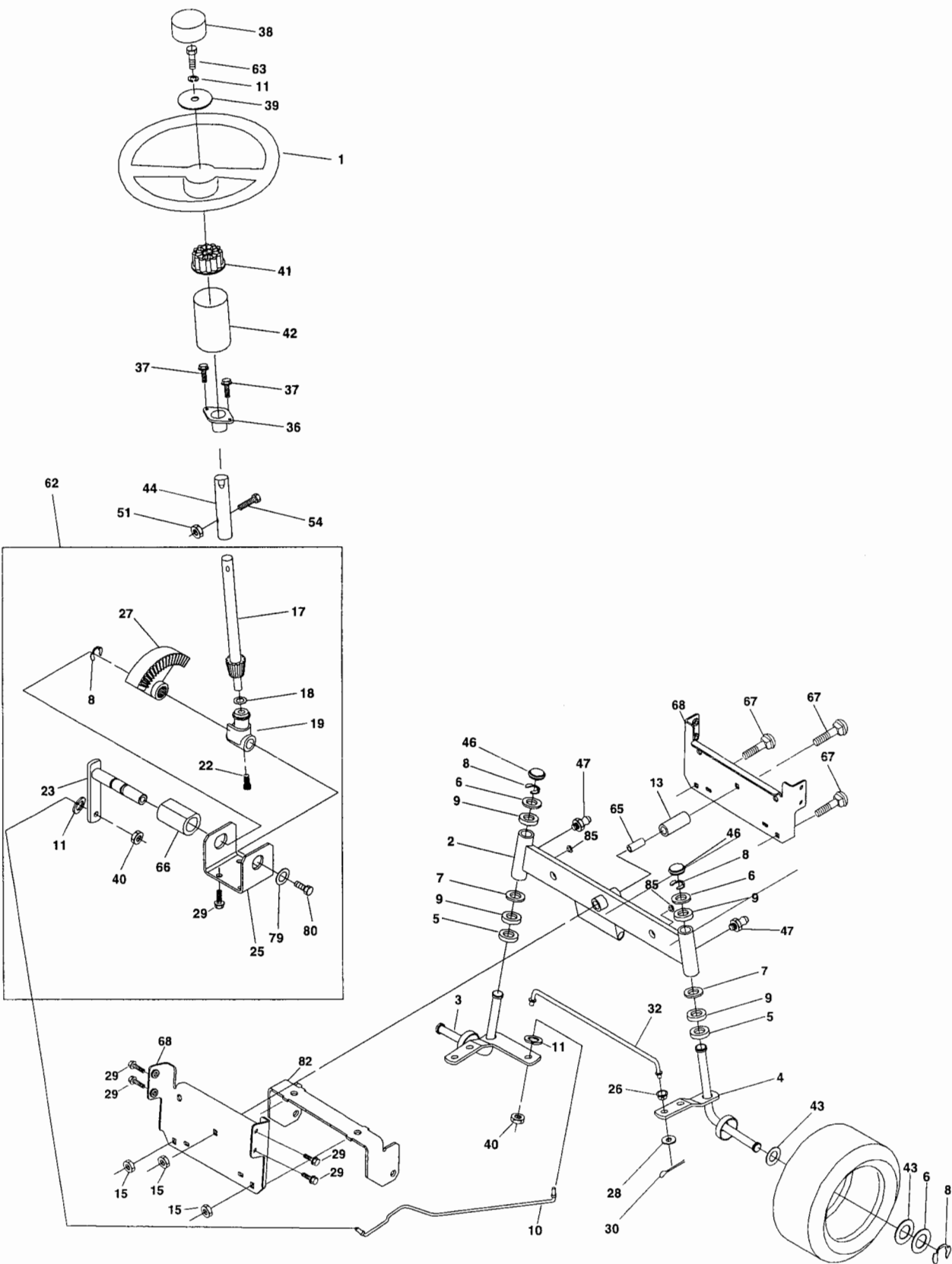
TRACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25 ROUND DRIVE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	-----	Transaxle Hydro Gear Model 322-0510 (Order parts from the transaxle manufacturer)	65	10040700	Washer
8	165619	Rod, Shift	66	154778	Keeper, Belt Engine Hydro
0	76020416	Pin, Cotter 1/8 x 1	69	142432	Screw Hex Wsh Hi-Lo 1/4-1/2 Unc
4	10040400	Washer Lock 1/4	70	134683	Guide, Belt, Mower Drive RH
5	74490544	Bolt Hex Fighd 5/16-18 Gr. 5	71	169183	Strap, Torque, Lh
6	73800500	Nut, Lock Hex w/Ins 5/16-18 UNC	72	19132012	Washer 13/32 x 1-1/4 x 12 Ga.
9	73800600	Nut, Lock Hex w/Wsh 3/8-16 UNC	73	169182	Strap, Torque, Rh
21	106933X	Knob Rd. 1/2-13 Plstc. Thds. Blk.	74	169496	Spacer, Axle
22	169498	Rod, Brake	75	121749X	Washer 25/32 x 1-1/4 x 16 Ga.
24	73350600	Nut	76	12000001	Ring, E
	106888X	Spring, Rod, Brake	77	123583X	Key, Square
	19131316	Washer 13/32 x 13/16 x 16 Ga.	78	121748X	Washer 25/32 x 1-5/8 x 16 Ga.
	76020412	Pin, Cotter 1/8 x 3/4	81	165596	Shaft Asm Cross
	145204	Rod, Parking Brake	82	123782X	Spring, Torsion
	71673	Cap, Parking Brake	83	19171216	Washer 17/32 x 3/4 x 16 Ga.
	130807	Bracket, Transmission	84	169843	Link Transaxle
	74760512	Bolt Hex 5/16-18 UNC x 3/4	89	169373X428	Console, Shift
	155071	Shaft, Foot Pedal	95	170201	Control Asm Bypass Hydro
	120183X	Bearing, Nylon	96	4497H	Spring, Retainer 1"
	19211616	Washer	103	73940800	Nut, Hex Jam Toplock 1/2-20 UNF
	1572H	Pin, Roll	116	72110610	Bolt Rdhd Sq Neck 3/8-16 x 1-1/4
	131494	Pulley, Idler, Flat	150	165850	Bushing Bellcrank Grd Drive
	72110622	Bolt	151	19133210	Washer 13/32 x 2 x 10
	4470J	Spacer, Split	156	166002	Washer 5/16 x 1.0 x 1.25
	165838	Keeper, Belt, Idler	158	165589	Bracket Shift Mount
	19131312	Washer 13/32 x 13/16 x 12 Ga.	159	165494	Hub Tapered Flange Shift
	127783	Pulley, Idler, V-Belt	161	72140406	Bolt Rdhd Sqnk 1/4-20 x 3/4 Gr. 5
	154407	Bellcrank Clutch Grnd Drustl	162	73680400	Nut Crownlock 1/4-20 Unc
	123205X	Retainer, Belt	163	74780416	Bolt Hex Fin 1/4-20 x 1
	74760624	Bolt	164	19091010	Washer 5/8 x .281 x 10 Ga.
	73680600	Nut	165	165623	Bracket Pivot Lever
	73680500	Nut Crownlock 5/16-28	166	166880	Screw 5/16 x 1.0 x .125
	105710X	Link, Clutch	168	165492	Bolt Shoulder 5/16-18 x .561
	105709X	Spring, Return, Clutch	169	165580	Plate Fastener Cross Shaft
	74760620	Bolt, Hex 3/8-16 UNC x 1-1/4	197	169613	Nyliner Snap-in 5/8" ID
	140294	V-Belt, Drive	198	169593	Washer Nyl 7/8ID x .105"HYD
	169691	Keeper, Belt, Center	199	169612	Bolt Shoulder 5/16-18 Unc
	17060612	Screw, 3/8-16 x 3/4	200	72140508	Bolt Rdhd Sqnk 5/16-18 Unc x 1
	8883R	Cover, Pedal	202	72110612	Bolt Car SH 3/8-16 x 1-1/2 Gr 5
	140186	Pulley, Engine	205	19171616	Washer 17/32 x 1 x 16 Ga
	71170764	Bolt Hex 7/16 x 4 Gr. 5			

NOTE: All component dimensions given in U.S. inches
1 inch = 25.4 mm

FAIR PARTS

ACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
ERING ASSEMBLY

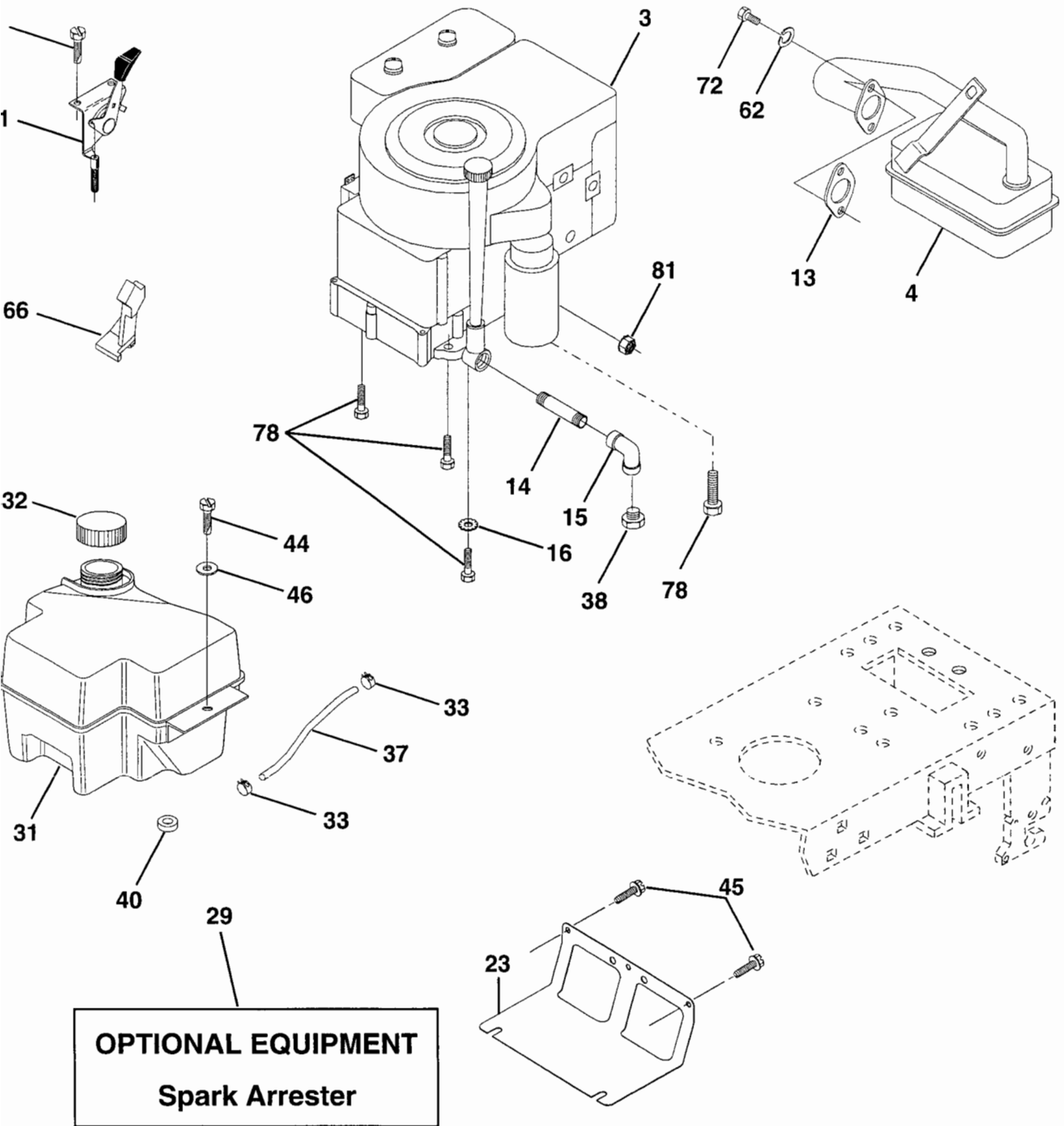


KEY NO.	PART NO.	DESCRIPTION
1	139768	Steering Wheel
2	154427	Axle Assembly STMP Dropped STL
3	169840	Spindle Assembly, L.H.
4	169839	Spindle Assembly, R.H.
5	6266H	Bearing, Race, Thrust, Hardened
6	121748X	Washer 25/32 x 1-5/8 x 16 Gauge
7	19272016	Washer 27/32 x 1-1/4 x 16 Gauge
8	12000029	Ring, Klip
9	3366R	Bearing, Steering Column
10	169832	Draglink Extended Stamped
11	10040600	Washer, Lock
13	136518	Spacer Brg Axle Front
15	145212	Hex Flange Lock
17	156546	Shaft Assembly, Steering
18	57079	Washer, Thrust .515 x .750 x .033
19	160395	Support, Shaft
22	165857	Screw, Hex Wsh Hd Torx
23	165851	Pittman Shaft Assembly
25	154406	Bracket, Steering
26	126847X	Bushing, Link, Drag
27	136874	Gear, Sector
28	19131416	Washer 13/32 x 7/8 x 16 Gauge
29	17060612	Screw, 3/8-16 x 3/4
30	76020412	Pin
32	130465	Rod, Tie
36	155099	Bushing, Steering
37	152927	Screw
38	140175	Insert, Steering Wheel
39	19133812	Washer 13/32 x 2-3/8 x 12 Gauge
40	7810H	Nut Lock Center 3/8-24Unf
41	100711L	Adaptor, Steering Wheel
42	145054X428	Boot, Steering Shaft
43	121749X	Washer 25/32 x 1-1/4 x 16 Gauge
44	153720	Extension Shaft Steering LR.LT
46	121232X	Cap, Spindle
47	6855M	Fitting, Grease
51	73800500	Nut Lock Hex w/Ins. 5/16-18 UNC
54	74780520	Bolt Fin Hex 5/16-18 UNC x 1-1/4
62	167902	Kit Steering Asm Service
63	74780616	Bolt, Fin Hex 3/8-16 UNC x 1 Gr 5
65	160367	Spacer Brace Axle
66	154404	Bearing Arm Pittman
67	72110618	Bolt Rdhd Sqnk 3/8-16 x 2-1/4
68	169827	Axle, Brace
79	19132012	Washer 13/32 x 1-1/4 x 12 Ga.
80	74950612	Bolt Hex Nylon 3/8-16 x 3/4
82	169835	Bracket Susp Chassis Front
85	133835	Fastner Christmas Tree

NOTE: All component dimensions given in U.S. inches
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EXHAUST PARTS

ACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
LINE

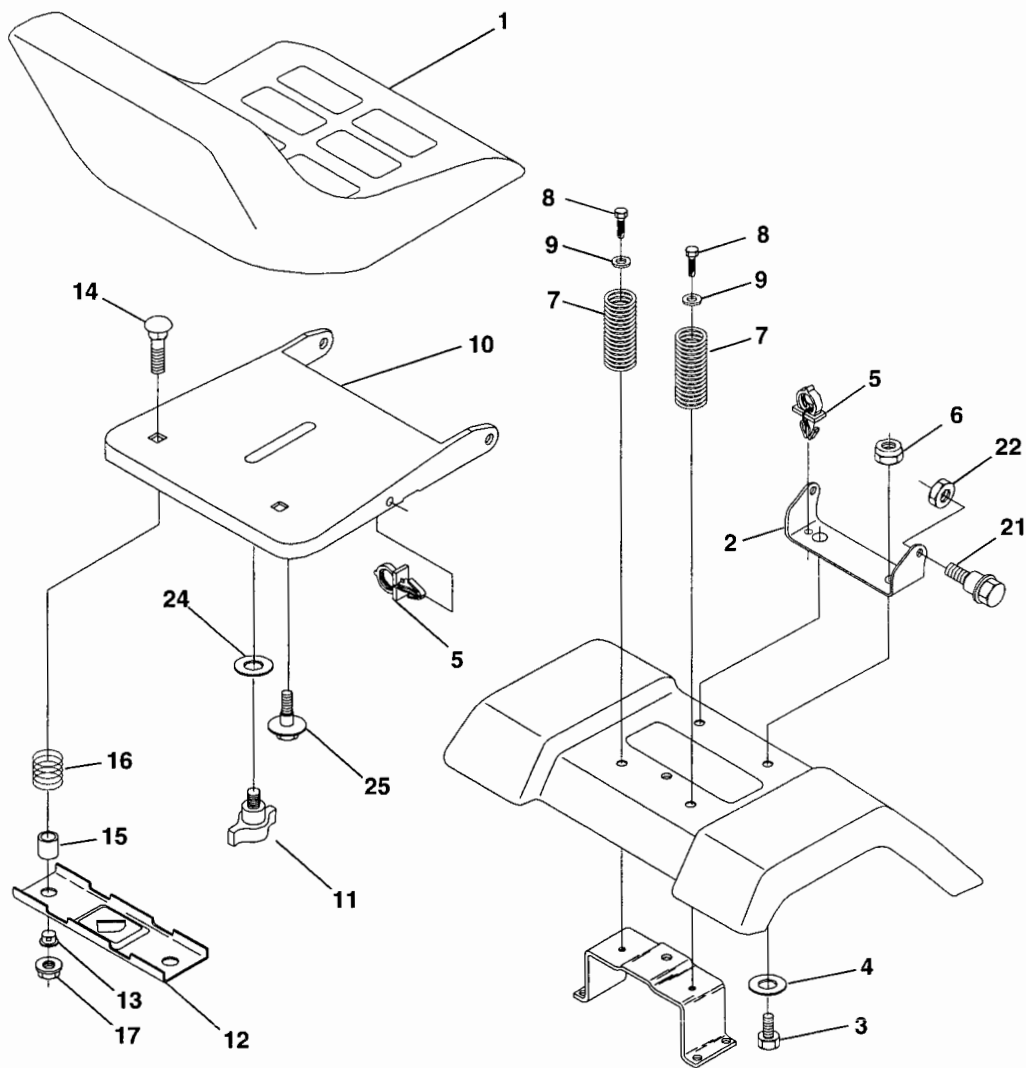


KEY NO.	PART NO.	DESCRIPTION
1	141359	Control Throt /Ch Lh
2	17720410	Screw Hex Thd Cut 1/4-20x5/8 T
3	-----	Engine B&S Model 287707 (Order parts from engine manufacturer)
4	137352	Muffler Exhaust B&S Lt
13	165291	Gasket 1 313 Id Tin Plated
14	13280324	Nipple Pipe 3/8 Npt X 3"
15	13200300	Elbow Std 90 Degree 3/8-18 Npt
16	11050600	Washer Lock Ext Tooth 3/8
23	169837	Shield Browning/Debris Guard
29	137180	Arrestor Spark
31	161911	Tank Fuel
32	140527	Cap Asm Fuel
33	123487X	Clamp Hose Blk
37	137040	Line Fuel 20"
38	-----	Plug Oil Drain (Order From Engine Manufacturer)
40	124028X	Bushing Snap Nyl Blk Fuel Line
44	17490412	Screw Hexwsh Thdrol 1/4-20x3/4
45	17060612	Screw 3/8-16 x 3/4
46	19091416	Washer 9/32 X 7/8 X 16ga
62	10040500	Washer Lock Hvy Hlcl Spr 5/16
66	127951	Stop Throttle
72	71070512	Screw Hexhd Cap 5/16-18x3/4
78	17060620	Screw 3/8-16x1-1/4
81	128861	Nut Flange 1/4-20 Starter Nut

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FAIR PARTS

ACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
ENGINE



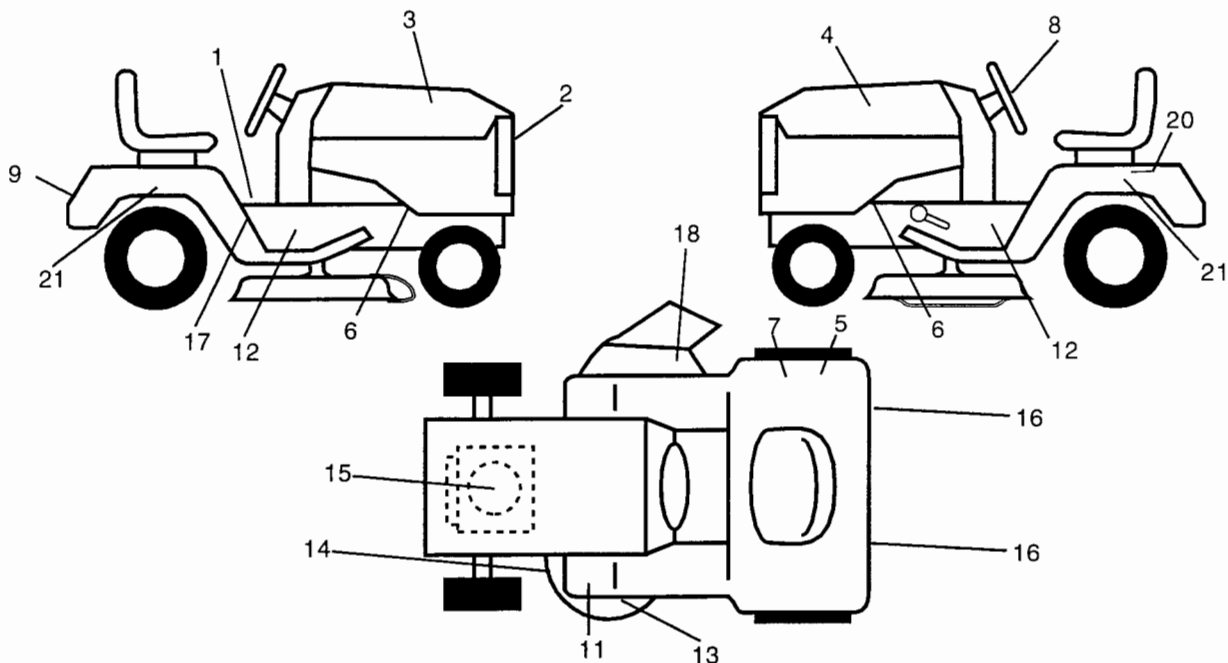
KEY NO.	PART NO.	DESCRIPTION
1	140117	Seat
2	140551	Bracket Pnt Pivot Seat (blk)
3	71110616	Bolt Fin Hex 3/8-16unc X 1
4	19131610	Washer 13/32 X 3/4 X 10 Ga
5	145006	Clip Push In Hinged
6	73800600	Nut Hex Lock w/Ins 3/8-16 Unc
7	124181X	Spring Seat Cprsn 2 250 Blk Zi
8	17000616	Screw Thdrol 3/8-16 X 1-1/2
9	19131614	Washer 13/32 X 1 X 14 Ga
10	155925	Pan Pnt Seat (blk)
11	166369	Knob Seat Adj Wingnut
12	121246X	Bracket Pnt Mounting Switch

KEY NO.	PART NO.	DESCRIPTION
13	121248X	Bushing Snap Blk Nyl 50 Id
14	72050412	Bolt Rdhd Sht Nk 1/4-20x1-1/2
15	134300	Spacer Split 28 X 96 Zinc
16	121250X	Spring Cprsn 1 27 Blk Pnt
17	123976X	Nut Lock 1/4 Lge Flg Gr 5 Zinc
21	171852	Bolt Shoulder 5/16-18 Unc-2A
22	73800500	Nut Hex Lock w/Ins 5/16-18
24	19171912	Washer 17/32 X 1-3/16 X 12 Ga.
25	127018X	Bolt Shoulder 5/16-18 X 62

NOTE: All component dimensions given in U.S. inches
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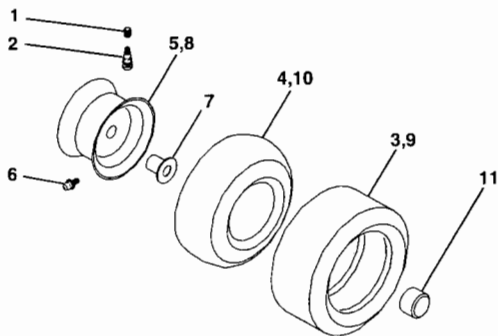
REPAIR PARTS

TRACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
ENGINE



KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	140837	Decal, Saddle Parking Brake	13	135013	Decal, Enviro Deck
2	166287	Decal, Lens Logo	14	160396	Decal, V-Belt Schematic
3	170998	Decal, Hood, R.H.	15	170846	Decal, Engine
4	170999	Decal, Hood, L.H.	16	106202X	Reflector Tail Light
5	126187X	Decal, DBA	17	145498	Decal Read Owners Manual
6	159736	Decal, Chassis Hot Muffler	18	145494	Decal Mower Cutfinger Symbol
7	145437	Decal Europe Stand CE	20	145005	Decal Battery Dngr/Psn Eng
8	166285	Decal Inst Strg Whl	21	171300	Decal, Fender Auto Radius
9	166708	Decal, Fender, Logo	--	138311	Decal, Lift Handle
11	159737	Decal Brake/Clutch	--	169210	Decal By Pass Lt Hydro
12	157637	Decal, Chassis 42/Hyd	--	1571 99X428	Pad Footrest LH STLT
			--	162598	Decal, Drawbar Load Limit
			--	171676	Manual Oper Euro

WHEELS & TIRES

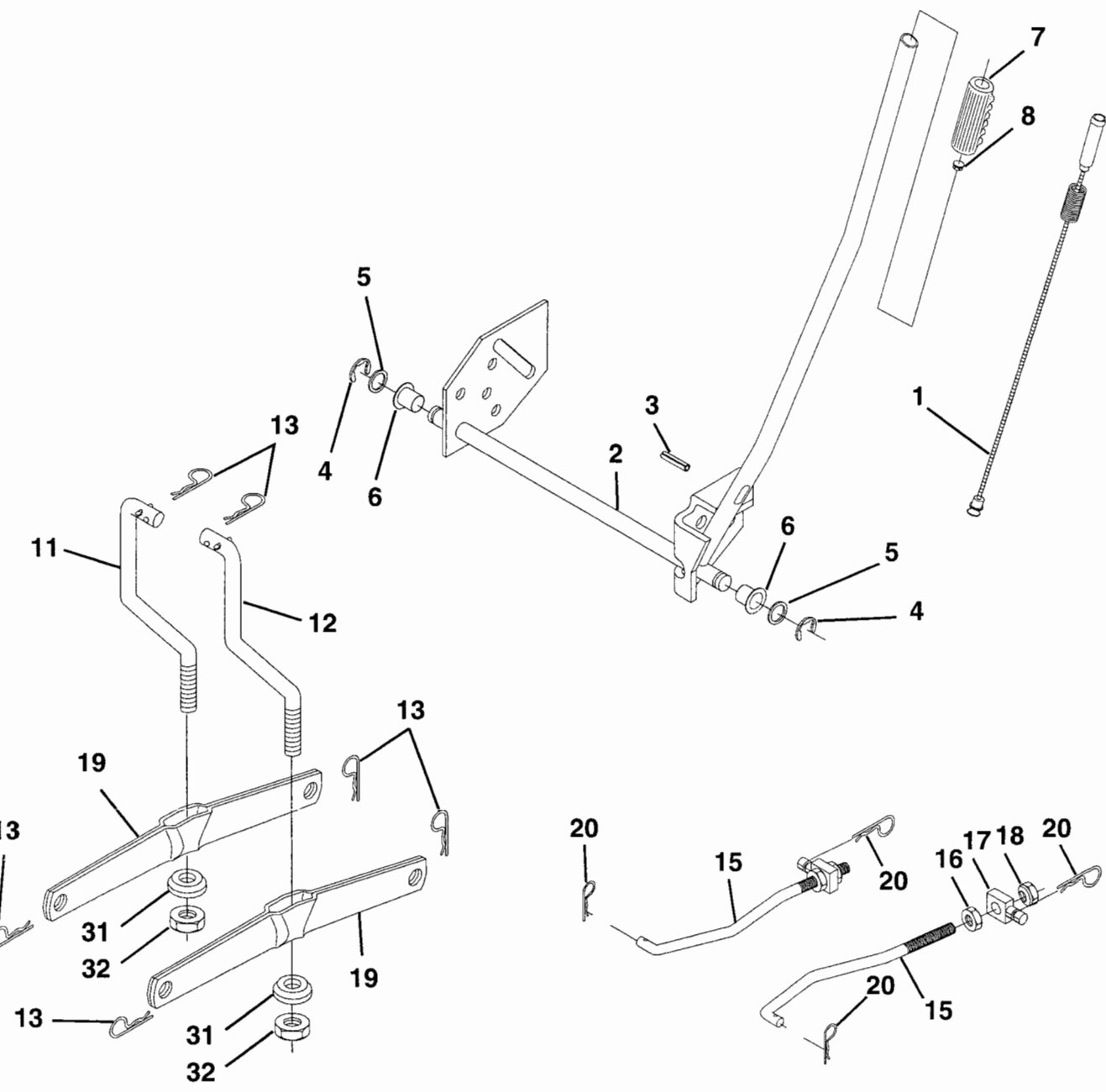


KEY NO.	PART NO.	DESCRIPTION
1	59192	Cap Valve Tire
2	65139	Stem Valve
3	106222X	Tire F Ts 15 X 6 0 - 6 Service
4	59904	Tube Inner Front #35060
5	106732X421	Rim Asm 6"front Service
6	278H	Fitting Grease
7	9040H	Bearing Flange
8	106108X421	Rim Asm 8"rear Service
9	106268X	Tire R Ts 18x9 5-8 Service
10	7152J	Tube Rear 9 5 X 8 Service
11	104757X	Cap Axle Blk 1 50 X 1 00
--	144334	Sealant, Tire (10 oz. tube)

NOTE: All component dimensions given in U.S. inches 1 inch = 25.4 mm

PAIR PARTS

ACTOR - - MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
ASSEMBLY



REPAIR PARTS

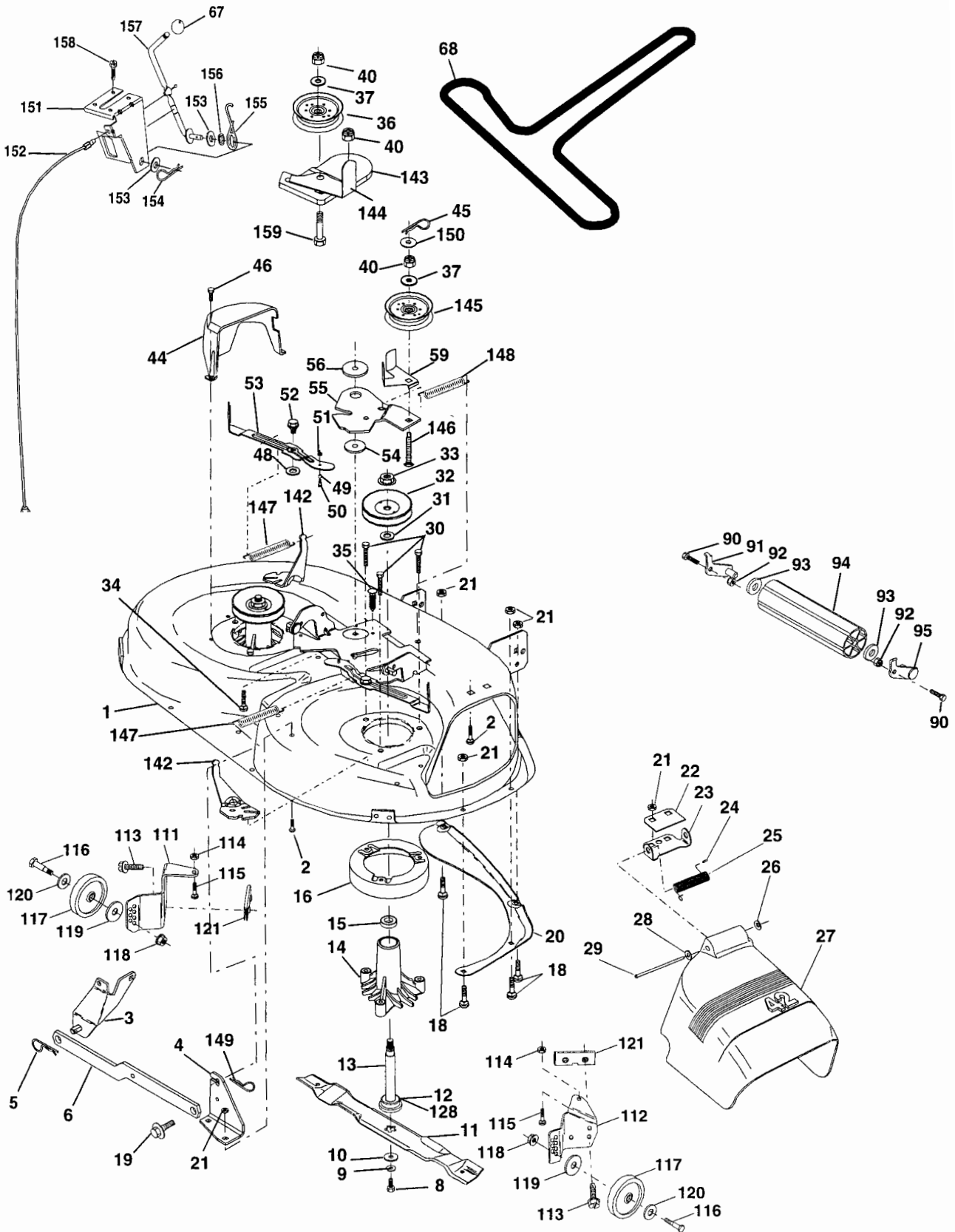
TRACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
T ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	159460	Washer Asm Inner Spring W/ Plunger
2	159471	Shaft Asm. Lift
3	105767X	Pin Groove
4	12000002	E Ring #5133-62
5	19211621	Washer 21/32 x 1 x 21 Ga.
6	120183X	Bearing Nylon
7	109413X	Grip Handle
8	124526X	Button Plunger
11	139865	Link Asm Lift L.H.
12	139866	Link Asm Lift R.H.
13	4939M	Retainer Spring
15	167253	Link Front
16	73350800	Nut Jam Hex 1/2-13 Unc
17	130171	Trunnion Blk Zinc
18	73800800	Nut Lock W/wsh 1/2-13 Unc
19	139868	Arm Suspension Mower
20	163552	Retainer Spring
31	140302	Bearing, Pvt. Lift. Spherical
32	73540600	Nut Crownlock 3/8-24

NOTE: All component dimensions given in U.S. inches
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PAIR PARTS

ACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
VER DECK



PAIR PARTS

TRACTOR -- MODEL NUMBER BL14542STH (BL14542STHA) PRODUCT NO. 954 2100-25
MOWER DECK

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	165892	Mower Deck Assembly, 42"	54	133943	Washer, Hardened
2	72140506	Bolt	55	155046	Arm, Idler
3	138017	Bracket Assembly, Sway Bar, Front	56	165723	Spacer, Retainer
4	165460	Bracket Sway Bar 38/42" Deck	59	141043	Guard, TUV Idler
5	4939M	Retainer Spring	67	106932X	Knob, round
6	130832	Arm, Suspension, Rear	68	144959	V-Belt
8	850857	Bolt, Hex 3/8-24 x 1.25 Gr. 8	90	74760616	Bolt Fin Hex 3/8-16 Unc x 1
9	10030600	Washer, Lock	91	132274	Bracket Asm Noseroller Lh
10	140296	Washer, Hardened	92	73800600	Nut
11	138498	Blade, High Perf	93	19171416	Washer 17/32 x 7/8 x 16 Ga
12	129895	Bearing, Ball	94	132264	Roller Nose 38&42
13	137645	Shaft Assembly, Mandrel, Vented (Includes Key Number 12)	95	132273	Bracket Asm Nose Roller RH
14	128774	Housing, Mandrel, Vented	111	155197	Bracket, Gauge, Wheel L.H.
15	110485X	Bearing, Ball, Mandrel	112	155198	Bracket, Gauge, Wheel R.H.
16	140329	Stripper, Vented Mower Deck	113	17060512	Screw 5/16-18 x 3/4
18	72140505	Bolt, Carriage 5/16-18 x 5/8	114	73510500	Nut, Keps 5/16-18 UNC
19	132827	Bolt, Shoulder	115	72110504	Bolt, Carriage 5/16 UNC x 1/2
20	159770	Baffle, Vortex	116	4898H	Bolt, Shoulder
21	73680500	Nut Crownlock 5/16-18 UNC	117	105455X	Wheel, Gauge
22	134753	Stiffener Bracket	118	73930600	Nut, Centerlock 3/8-16
23	131267	Bracket, Deflector	119	19121414	Washer 3/8 x 7/8 x 14 Gauge
24	105304X	Cap, Sleeve	120	19171512	Washer 17/32 x 15/16 x 12 Ga.
25	123713X	Spring, Torsion, Deflector	121	143723	Bracket
26	110452X	Nut, Push	128	153390	Washer Felt
27	130968X428	Shield, Deflector	142	165890	Arm Spring Brake Mower
28	19111016	Washer 11/32 x 5/8 x 16 Ga.	143	157109	Bracket Arm Idler 42"
29	131491	Rod, Hinge	144	158634	Keeper Belt 42" Clutch Cable
30	157722	Screw Thdrol Washer Head	145	165888	Pulley Idler Flat
31	129963	Washer, Spacer	146	165891	Bolt Carriage Idler
32	153535	Pulley, Mandrel	147	131335	Spring Extension
33	137266	Nut, Toplock, Flanged	148	169022	Spring Return Idler
34	72110614	Bolt	149	165898	Retainer Spring Yellow Zinc
35	133835	Fastner, Christmas Tree	150	19091216	Washer 9/32 x 3/4 x 16 Ga.
36	131494	Pulley, Idler, Flat	151	169670	Bracket Clutch
37	19131316	Washer 13/32 x 13/16 x 16 Gauge	152	169676	Cable Clutch 42 In
40	73680600	Nut Crownlock 3/8-16 UNC	153	169674	Washer Flat 3/8" Type B
44	140088	Guard, Mandrel, L.H.	154	169675	Spring Retainer
45	4497H	Retainer	155	169671	Spring Retention Lever
46	137729	Screw, Thd. Roll 1/4-20 x 5/8	156	169672	Spacer
48	133944	Washer, Hardened	157	169669	Rod Clutch
49	155066	Roller Assembly, Cam Follower	158	17720410	Screw Hex Thd Cut 1/4-20 x 5/8
50	131340	Bolt, Shoulder #10-24 Grade 5	159	72140614	Bolt Rdhd Sqn 3/8-16 Unc x 1-3/4
51	69180	Locknut	--	130794	Mandrel Assembly (Includes Key Numbers 8-10, 12-15, 31 and 32)
52	139888	Bolt, Shoulder 5/16-18 UNC	--	171491	Mower Deck, complete
53	131845	Arm Assembly, Pad, Brake			

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1 inch = 25/4 mm